

for TRIUMPH Stag 2+2 Sports Convertible

Series from Jan 70 - Jun 77

General Information

For Maximum trailer and Nose weights, see the vehicle manufacturer's specification. Tow-Bar Wt. 15kg
BSAU113a 50mm Ball Centre Height is between 350mm and 420mm when the vehicle is laden.
Spanners: 9/16", 17mm, 19mm, 24mm AF. Drills: 10mm. Fitting Time about 1.5 hrs

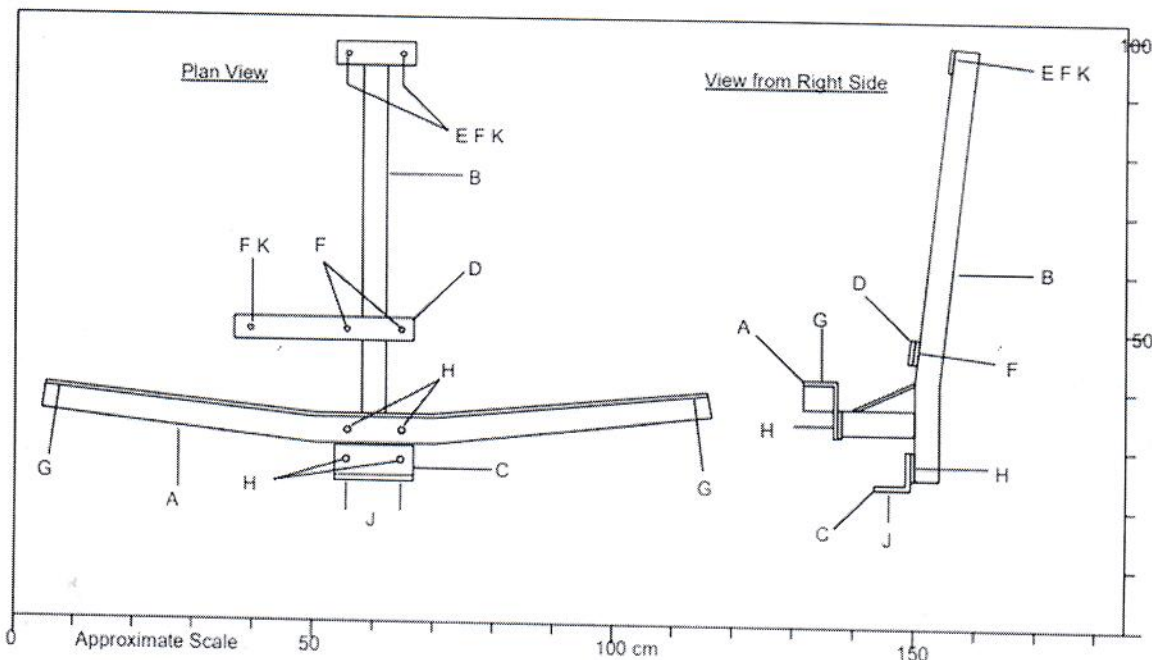
MATERIALS

- A 1 off Cross Bar 1117mm 50x50x6mm Angle shaped with 75mm end angles & 130mm centre plate
- B 1 off Tie Bar 736mm 40x40x4mm RHS with 3 platforms 150mm post
- C 1 off Hitch Mounting 130mm 60x60x10mm angle drilled to BSAU114a and reversible to meet 2 heights within BSAU113a
- D 1 off Clamp Plate 305mm 40x6mm flat with 3 off 10mm holes
- E 2 off Spacer plates 40mm 25x3mm flat with 10mm hole
- F 5 off 10 x 30mm H.T. bolts nuts & shakeproof washers
- G 2 off 10 x 75mm " " " " " "
- H 4 off 1/2" UNF x 1 1/4" " " " " " "
- J 2 off 16 x 45mm " " " " " "
- K 3 off Washers 65mm x 10mm hole

U.N.F. thread use the correct nuts

FITTING INSTRUCTIONS

1. Read the WATLING TOWING BRACKET INFORMATION AND MAINTENANCE SHEET AND THE FITTING GUIDE. Clear the boot floor, remove the spare wheel and rear & side trims. Loosen the bumper tip bolts, remove the two 3/8" bolts fixing bumper to the rear panel. Pull the bumper back and insert the Cross bar A between the bumper brackets and the rear panel, fix with 2 bolts G. Tighten the tip bolts.
2. Fix the Tie Bar B to the Cross Bar A with 2 bolts H. Avoiding the fuel tank, carefully drill 4 off 10mm holes up through the platforms on B into the floor pan. Fix with 4 bolts F down through Clamp Plate D at the rear and washers K with spacers E at the front. Drill 1 off 10mm hole down through the Clamp Plate D and fix with 1 bolt F using washer K.
3. Pointing the rear flange of the Reversible Hitch Mounting Angle C up or down to meet the required height fix it to Tie Bar B with 2 bolts H. Fix your hitch to C with 2 bolts J. Tighten all bolts to the correct torque including chassis bolts, see the WATLING TOWING BRACKET INFORMATION AND MAINTENANCE GUIDE. Replace the spare wheel, tool kit and boot contents



QUALITY PARTS AND ACCESSORIES



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